PLOT SCALE:1=1 DWG. SCALE:1 8 6 |ם| |i|.1 |[894] |i|.1 [894] |b|.1 [<sub>1</sub>004] |h|.1 [<sub>[</sub>924] 1-B-1 -C-| 365.5 +0.50 [14.39 +.020 -.000 [2.756] MATL. - 304L STAINLESS STEEL MATL. - GLID - COP (GRADE AL-25) MATL. - 304L STAINLESS STEEL | b | .05 |[.002] 70.00 [2.756] ULTRA - HIGH VACUUM TIGHT EXPLOSIVE BONDING
(FULL LENGTH ULTRA SONIC TEST NEEDED) |i|.1 [-804] 355.00[13.976] - 2X 5.25 +0.50 -0.00 [.207 +.020 -.000 SECTION AA B B 1. THIS DRAWING IS FOR EXPLOSIVE BONDING USE ONLY. WHEN MACHINING VACUUM PARTS, USE OF SILICONE AND SULPHUR-BASED CUTTING FLUID IS PROHIBITED USE OF THE FOLLOWING: A) CIMCOOL 5 STAR 49 B) TRIM SOL 3. CERTIFICATION OF ULTRA SONIC TEST AND VACUUM EXAMINATION SHALL BE SIGNED BY A CONTRACTOR REPRESENTATIVE TO SIGN SUCH CERTIFICATIONS. 4. DIMENSION ARE MILLIMETERS EXCEPT INSIDE [] ARE INCHES DIMENSIONS IN [ ] AND ( ) ARE FOR REFERENCE ONLY. A25331B1 \* MACHINE AFTER EXPLOSIVE BONDING. 8/5/96 D. SHU corcuera J. CHANG/T.MCCH0Z24F16T. KUZAY M5-30 Ø2.8/Ø/0.58° CHANG/CORCUER/5/96 H. KITAMURA FIXED MASK MAIN BODY CHANG/SHU 1 ADD INCH DIMENSION IN [ ] D P4105091005-300001-01 8